

Models Affected:
Linea - ALL



LINEA (USA) TECHNICAL BULLETIN

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Removal and Installation Instructions for Bayonet Ring

1. Disconnect power from the machine.
2. Allow machine to cool off prior to completing the following steps.

***Note:** Do not move the group cover during removal process. Moving the group cover will require the replacement of the group fiber gasket.

REMOVAL OF BAYONET RING:

1. Place hand under bayonet ring to be removed.
2. Remove 3 bayonet ring mounting bolts; see Figure – 1.
3. Remove bayonet ring.

INSTALLATION OF BAYONET RING:

1. Place bayonet ring into position under the group casting.
2. Align the bayonet ring alignment hole with the alignment bolt; see Figure – 2. The bayonet ring alignment hole is the hole in line with the thin end of the bayonet ring engagement flange.
3. Install 3 bayonet ring mounting bolts and torque to 30 ft-lbs each.

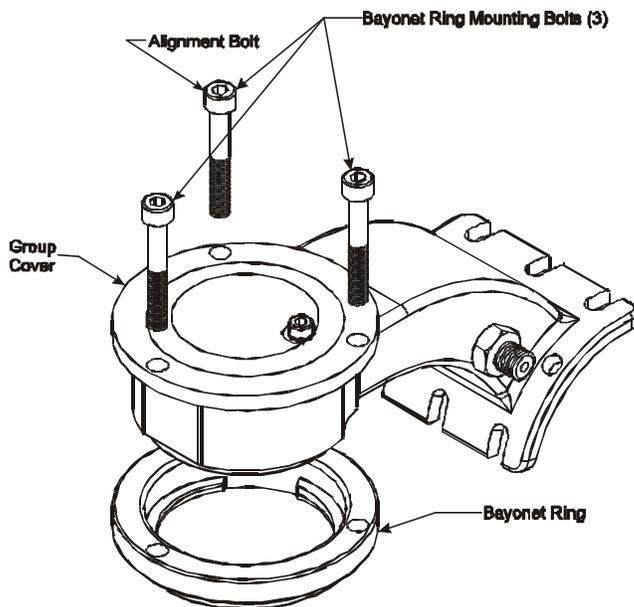


Figure - 1

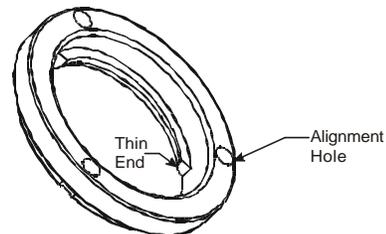


Figure - 2